

ADS SINGLE WALL HIGHWAY PIPE SPECIFICATION

Scope

This specification describes 3- through 24-inch (75 to 600 mm) single wall high density corrugated polyethylene highway pipe, for drainage applications.

Pipe Requirements

ADS single wall corrugated highway pipe shall have annular interior and exterior corrugations.

- 3- through 10-inch (75 to 250 mm) shall meet AASHTO M252, Type C.
- 12- through 24-inch (300 to 600 mm) shall meet AASHTO M294, Type C.

Joint Performance

Joints for 3- to 24- inch (75 – 600 mm) shall be made with split or snap couplings. Standard connection shall meet the soil-tightness requirements of AASHTO M252 or M294. Gasketed connections shall incorporate a closed-cell synthetic expanded rubber gasket meeting the requirements of ASTM D1056 Grade 2A2. Gaskets, when applicable, shall be installed by the pipe manufacturer.

Fittings

Fittings shall conform to AASHTO M252 or AASHTO M294.

Material Properties

Pipe and fittings shall be made of virgin polyethylene compounds that comply with the cell classification 424420C for 4- through 10-inch (100 to 250mm) diameters, or 435400C for 12- through 24-inch (300 to 600mm) diameters, as defined and described in ASTM D3350, except that carbon black content should not exceed 4%. The 12- through 24-inch (300 to 600mm) virgin pipe material shall comply with the notched constant ligament-stress (NCLS) test as specified in Sections 9.5 of AASHTO M294.

Installation

Installation shall be in accordance with ASTM D2321 and ADS’s published installation guidelines with the exception that minimum cover in trafficked areas shall be one foot (0.3 m). Contact your local ADS representative or visit our website at www.ads-pipe.com for a copy of the latest installation guidelines.

Pipe Dimensions

Nominal Diameter, in (mm)										
Pipe I.D. in (mm)	3 (75)	4 (100)	5 (125)	6 (150)	8 (200)	10 (250)	12 (300)	15 (375)	18 (450)	24 (600)
Pipe O.D.* in (mm)	3.6 (91)	4.6 (117)	5.8 (147)	7 (178)	9.5 (241)	12 (305)	14.5 (368)	18 (457)	22 (559)	28 (711)
Perforations	All diameters available with or without perforations.									

*Pipe O.D. values are provided for reference purposes only, values stated for 3- through 24-inch are ± 0.5 inch. Contact a sales representative for exact values.

